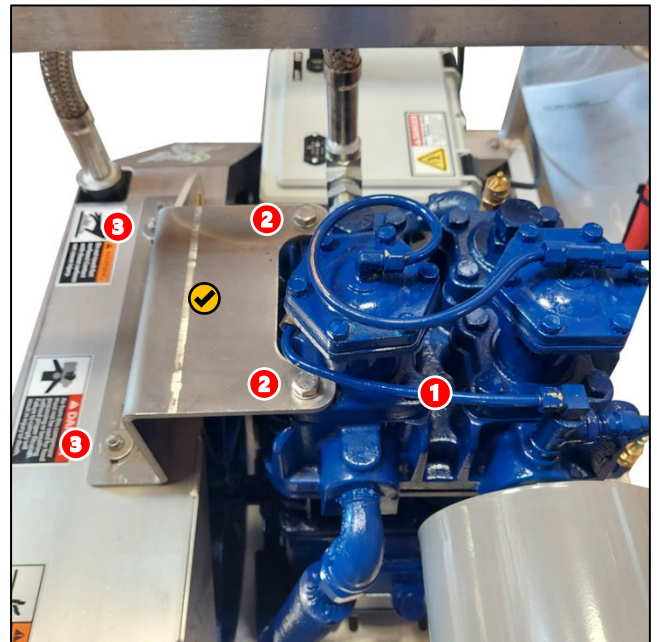


The **BGS-008-D Belt Guard Support** is designed for use on **Quincy Q325**, diesel and electric models.

To install the new BGS-008-D belt guard support: ✓

1. Remove compression line. ❶
2. Remove (2) existing bolts in Q325 block. ❷
3. Install support with new 1.75" bolts. ❸
4. Torque bolts to specification¹.
5. Drill 1/4" holes in belt guard for new bolts. ❹
6. Install (2) new bolts. ❺
7. Torque bolts to specification².



Included Hardware

- (2) 7/16"-14 x 1-3/4" HHCS · 50 ft lb torque¹
- (2) 7/16" x 3/4" Flat Washer
- (2) 1/4"-20 x 1" HHCS · 20 ft lb torque²
- (2) 1/4" x 11/16" Flat Washer
- (4) 1/4" x 1" Fender Washer
- (2) 1/4"-20 Nylock Nut
- (1) BGS-008-D